

Deliver a crushing blow to wear

We offer HSI blow bars in a range of material hardnesses. Ask us for a selection that best suits your application.



25% CHROME IRON

HARDNESS: 550–650 BHN

MATERIAL: HIGH CHROME IRON

More impact-resistant but less abrasion-resistant than 27% chrome. For quarry and gravel applications with larger feed sizes, and recycling asphalt and concrete with no tramp metal.

27% CHROME IRON

HARDNESS: 650–713 BHN

MATERIAL: HIGH CHROME IRON

High abrasion-resistant with fair impact properties. Generally used in quarry and gravel applications with smaller feed size.



Spokane has over 50 years experience manufacturing impact crusher wear parts and are at the forefront of alloy/ceramic wear technology.

SI-TEC CERAMIC COMPOSITE

HARDNESS: 580–680 BHN

MATERIAL: SPOKANE PATENTED CERAMIC/HIGH CHROME COMPOSITE

Resists wear 2.5–3.5 times longer than high-chrome white iron alone. Superior wear resistance for medium sized feeds and high abraasive conditions.

Nordberg 1110

PRODUCT	PART NUMBER	MATERIAL
Spokane 1110 Blow Bar 25Cr	CR-003190525	25% Chrome
Spokane 1110 Blow Bar 27Cr	CR-003190527	27% Chrome
Spokane 1110 Blow Bar Ceramic	CR-0031905-FE	Ceramic

Nordberg 1213

PRODUCT	PART NUMBER	MATERIAL
Spokane 1213 Blow Bar 25Cr	CR-0031906-25	25% Chrome
Spokane 1213 Blow Bar 27Cr	CR-0031906-27	27% Chrome
Spokane 1213 Blow Bar 25Cr Ceramic	CR-0031906-FE	25% Chrome Ceramic
Spokane 1213 Blow Bar 27Cr Ceramic	CR-0031906-FE27	27% Chrome Ceramic

Pegson 4242SR & Terex Finlay 1010

PRODUCT	PART NUMBER	MATERIAL
Pegson 4242SR Blow Bar 27Cr	CR-003370027	27% Chrome
Terex Finlay 1010 Blow Bar 25Cr	CR-HAZ1010BB	25% Chrome

Contact us to find our about our custom-made Hardox side liners for your crusher. Get superior wear life and reduced downtime from custom, easy to replace parts.